PART NO.
DCAE-048

DISCHARGE - STEEL
▲ O.D. - .247-.253 (6.3-6.4)
WALL - .025-.031 (0.6-0.8)
PLUG, -1

▲ .750-.760 DIA. (4) HOLES
19.1-19.3

3.218-3.468
81.7-88.1

▲ 2.094-2.344
53.2-59.5

.594-.656
15.1-16.7

OVER WELD

7.469-7.844
189.7-199.2

7.219 - 7.281
183,3-184,9

▲ 6.480-6.520
164,6-165,6

5.125 - 5.250
130,2-133,4

53°
57°

28°
32°

2.672-2.734
67,9-69,4 RAD

11.750-11.813
298,5-300,1 RAD

▲ 3.156-3.406
80.2-86.5

▲ 4.656-4.906
118.3-124.6

Ⓚ 3.083-3.333
78.3-84.7

53°
57°

.594-.656
15,1-16,7 RAD

1.172-1.234
29.8-31.3

3.094-3.219
78.6-81.8

▲ 3.990-4.010
101.3-101.9

Ⓛ ▲ 3.140-3.390
79.8-86.1

5.469-5.531
138.9-140.5

5.719-6.094 OVERWELD
145.3-154.8

A

6.406-6.531
162.7-165.9

▲ 2.344-2.469
59.5-62.7

▲ 1.594-1.719
40.5-43.7

SUCTION - COPPER
▲ O.D. - .3105-.3145 (7.9-8.0)
WALL - .032 .038 (0.8-1.0)
END I .D. - .253-.256 (6.4-6.5)
X .740-.760 (18.8-19.3)
PLUG, -2

C

D

B

E

A

Ⓜ ▲ PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2

.250-.375
6,4-9,5

▲ 2.281-2.344
57.9-59.5

1.094-1.219
27.8-31.0

▲ 2.203-2.328
56.0-59.1

2.406-2.469
61.1-62.7

2.766-2.828
70.3-71.8

6.094-6.156 RAD.
154.8-156.4

VIEW IN DIRECTION A

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES (MILLIMETERS)

Q.A. SYMBOLS
✱ = CATEGORY I
▲ = CATEGORY II
▨ = CATEGORY III
= CATEGORY IV

AE

A	32085
B	HA532
C	34318
D	34135
E	58073-5

LT	LC	CHANGE	DATE
N	—	O.A. SYMBOLS & CHART ADDED #220704	HB 10/9/89
M	5 C	NOTE REVISED #219098	HB 5/9/89
L	6 B	WAS 3.031-3.281 (77.0-83.3) #218310	HB 9/23/88
K	5 D	WAS 3.031-3.281 (77.0-83.3) #218310	HB 9/23/88
J	-	REDRAWN NO CHANGE #212377	HB 4-30-86

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DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 4-30-86	MCNAUGHEY 1-3-90	BLANDEN	1"=2"

THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL
NOTED

INTERNAL USE ONLY
@UGIIDISK1:BRODERICK:AE-DCAE-048.REVN.PRT

PART NO.
DCAE-048